

# CNC Cable Universal

UNIMIG Razor 45, 80, 120

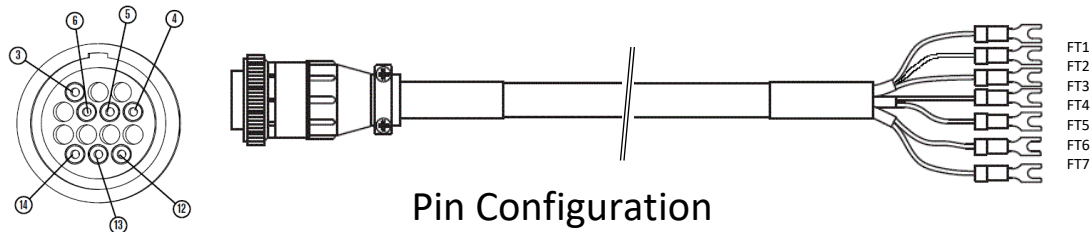


Hypertherm Powermax Series Machines



## **\*\* Important –**

Ensure all remaining non connected spade terminals of the cable are individually insulated with heat shrink or electrical tape.



Pin Configuration

| 14 Pin Round | Function            | Fork Terminal |
|--------------|---------------------|---------------|
| 3            | Start               | FT1           |
| 4            | Start               | FT2           |
| 5            | Divided Voltage (-) | FT3           |
| 6            | Divided Voltage (+) | FT4           |
| 12           | Transfer            | FT5           |
| 13           | Ground              | FT6           |
| 14           | Transfer            | FT7           |